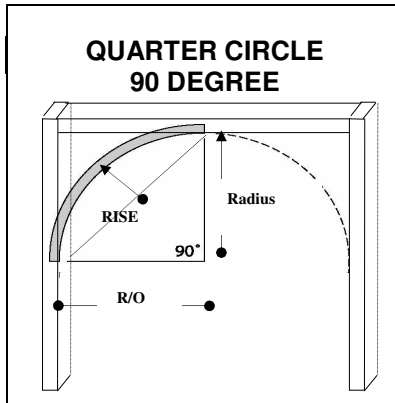
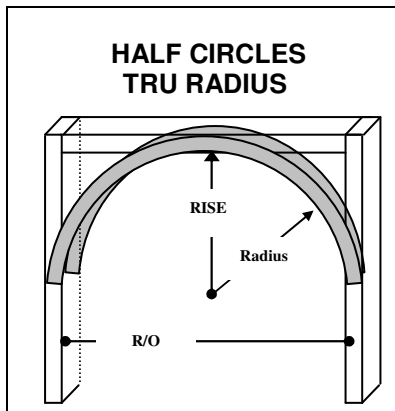


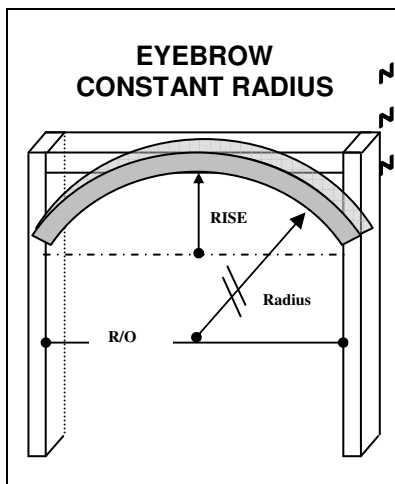
2x4 - 2x6 - Adjustable (Wall Thickness)



| 2X4 | 2X6 | Adj. | Radius | Rise | R/O |
|---------------|---------------|---------------|------------|---------------|------------|
| QC4-10 | QC6-10 | QCL-10 | 12" | 3-1/2" | 12" |
| QC4-13 | QC6-13 | QCL-13 | 15" | 4-1/2" | 15" |
| QC4-14 | QC6-14 | QCL-14 | 16" | 4-4/5" | 16" |
| QC4-16 | QC6-16 | QCL-16 | 18" | 5" | 18" |
| QC4-19 | QC6-19 | QCL-19 | 21" | 5-3/4" | 21" |
| QC4-20 | QC6-20 | QCL-20 | 24" | 7" | 24" |
| QC4-26 | QC6-26 | QCL-26 | 30" | 8-1/2" | 30" |
| QC4-30 | QC6-30 | QCL-30 | 36" | 10-1/2" | 36" |
| QC4-36 | QC6-36 | QCL-36 | 42" | 12" | 42" |
| QC4-40 | QC6-40 | QCL-40 | 48" | 14" | 48" |

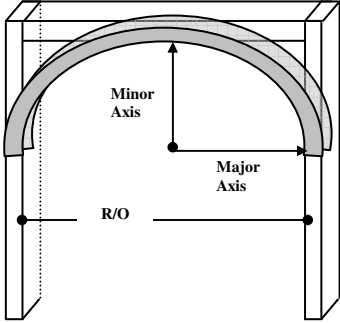


| 2x4 | 2x6 | Adj. | Radius | Rise | R/O |
|---------------|---------------|---------------|------------|------------|------------|
| HC4-20 | HC6-20 | HCL-20 | 12" | 12" | 24" |
| HC4-26 | HC6-26 | HCL-26 | 15" | 15" | 30" |
| HC4-28 | HC6-28 | HCL-28 | 16" | 16" | 32" |
| HC4-30 | HC6-30 | HCL-30 | 18" | 18" | 36" |
| HC4-36 | HC6-36 | HCL-36 | 21" | 21" | 42" |
| HC4-40 | HC6-40 | HCL-40 | 24" | 24" | 48" |
| HC4-50 | HC6-50 | HCL-50 | 30" | 30" | 60" |
| HC4-60 | HC6-60 | HCL-60 | 36" | 36" | 72" |
| HC4-70 | HC6-70 | HCL-70 | 42" | 42" | 84" |
| HC4-80 | HC6-80 | HCL-80 | 48" | 48" | 96" |

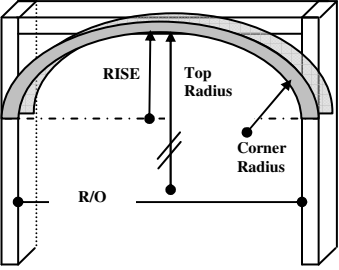


| 2x4 | 2x6 | Adj. | Radius | Rise | R/O |
|--------------------|--------------------|--------------------|-----------------|------------|-------------|
| NEW EB4-30N | NEW EB6-30N | NEW EBL-30N | 24-25" | 8" | 36" |
| NEW EB4-36N | NEW EB6-36N | NEW EBL-36N | 31-9/16" | 8" | 42" |
| NEW EB4-40N | NEW EB6-40N | NEW EBL-40N | 40" | 8" | 48" |
| EB4-30 | EB6-30 | EBL-30 | 19-1/2" | 12" | 36" |
| EB4-36 | EB6-36 | EBL-36 | 24-3/8" | 12" | 42" |
| EB4-40 | EB6-40 | EBL-40 | 30" | 12" | 48" |
| EB4-50 | EB6-50 | EBL-50 | 43-1/2" | 12" | 60" |
| EB4-60 | EB6-60 | EBL-60 | 60" | 12" | 72" |
| EB4-70 | EB6-70 | EBL-70 | 79-1/2" | 12" | 84" |
| EB4-80 | EB6-80 | EBL-80 | 102" | 12" | 96" |
| EB4-90 | EB6-90 | EBL-90 | 127-1/2" | 12" | 108" |
| EB4-100 | EB6-100 | EBL-100 | 156" | 12" | 120" |

2x4 - 2x6 - Adjustable (Wall Thickness)

|  <p>LOW RISE TRU ELLIPTICAL</p> | 2x4 | 2x6 | Adj. | Major Axis | Minor Axis (Rise) | R/O* |
|---|---------------|---------------|---------------|----------------|-------------------|-------------|
| | | TE4-28 | TE6-28 | TEL-28 | 16-3/5" | 11" |
| | TE4-30 | TE6-30 | TEL-30 | 18-3/4" | 14-1/4" | 36" |
| | TE4-36 | TE6-36 | TEL-36 | 21-5/8" | 14-7/8" | 42" |
| | TE4-40 | TE6-40 | TEL-40 | 24-3/4" | 15-3/8" | 48" |
| | TE4-50 | TE6-50 | TEL-50 | 30-3/4" | 20-1/4" | 60" |
| | TE4-60 | TE6-60 | TEL-60 | 36-3/4" | 21-1/8" | 72" |
| | TE4-70 | TE6-70 | TEL-70 | 42-3/4" | 21-1/4" | 84" |
| | TE4-80 | TE6-80 | TEL-80 | 48-3/4" | 22" | 96" |
| | TE4-90 | TE6-90 | TEL-90 | 54-3/4" | 22-1/2" | 108" |
| | TE4-100 | TE6-100 | TEL-100 | 60-5/8" | 23" | 120" |

*TE arches are made slightly larger than rough opening sizes.

|  <p>LOW RISE COMPOUND RADIUS</p> | 2x4 | 2x6 | Adj. | Top / Corner Radius | Rise | R/O |
|---|----------------|----------------|----------------|-----------------------|----------------|-------------|
| | | CR4-40 | CR6-40 | CRL-40 | 60"/9" | 10-1/2" |
| | CR4-50 | CR6-50 | CRL-50 | 89" / 10" | 11-1/2" | 60" |
| | CR4-60 | CR6-60 | CRL-60 | 89" / 10" | 14-1/2" | 72" |
| | CR4-70 | CR6-70 | CRL-70 | 113" / 10" | 15-1/8" | 84" |
| | CR4-80 | CR6-80 | CRL-80 | 146-1/2" / 10" | 15-1/2" | 96" |
| | CR4-90 | CR6-90 | CRL-90 | 213-1/2" / 12" | 17-1/2" | 108" |
| | CR4-100 | CR6-100 | CRL-100 | 213-1/2" / 12" | 18-1/8" | 120" |
| | CR4-110 | CR6-110 | CRL-110 | 213-1/2" / 12" | 18-1/2" | 132" |
| | CR4-120 | CR6-120 | CRL-120 | 213-1/2" / 12" | 19" | 144" |

Notes:

1. All Easy-Arch products are made from high quality, ASTM A653, structural grade 33, hot-dipped galvanized steel (coating designation G40).
2. 2 x 4 and 2 x 6 arches are made of 25-gauge steel and adjustable arches are 20 gauge.
3. All 2 x 4 arches fit standard 2 x 4 wood studs or steel framing with 3-1/2" or 3-5/8" web.
4. All 2 x 6 arches fit standard 2 x 6 wood studs or steel framing with 5-1/2" web.
5. Adjustable arches are recommended for non-standard wall thickness up to 16".
6. TE and CR arches can be cut to fit non-standard widths (rough opening).
7. QC, HC and EB arches can be cut to fit non-standard widths (rough opening) but the "Rise" will be altered.
8. Custom sizes (made to your specifications; width, rise, etc) are available in QC, HC and EB arches. Set-up charges may apply.
9. Arches 5 feet and wider may be cut in half for shipping purposes.